

Applebys illustrated handbook of machinery Volume 4

APPLEBY'S ILLUSTRATED HANDBOOK OF MACHINERY VOLUME 4

CHARLES JAMES APPLEBY



This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1897 Excerpt: ...reversing motions, strap guides and screw keys. Prices Of Locomotive Frame Planing Machines. The cost of packing for shipment and delivery f.o.b. is 5 per cent. PLATE EDGE PLANING MACHINES, Fig. 3064.-These machines are specially designed for rapidly and economically planing the edges of ship, boiler and other plates; also to bevel the edges of boiler plates ready for caulking. The machine is arranged with an overhanging clamp beam to admit and plane plates of any length. The bed is of massive and rigid construction, provided with a saddle having self-acting reversing motion. The traverse is effected by a steel screw of large diameter, supported in a long continuous trough, and each end of the screw is fitted with thrust bearings which are capable of adjustment for taking up wear. The tool box has a vertical traverse of 9 inches which may be self-acting if desired, and which, in any case, is arranged to turn over and cut in both directions. The cramp screws are of steel with wrought iron nuts. Each machine is complete with fast and loose driving pulleys, screw keys, &c. If fitted with bevelling arrangement, ?5 extra any size.,,, self-acting vertical feed, ? 10,,,. The cost of packing for shipment and delivery f.o.b. is 5 per cent. SIDE PLANING MACHINES are made to suit almost any kind of work ranging from the smallest size to 30 feet long and 3 feet wide, or more, and by reason of the planing tool traversing over the work which is fixed to the saddles--adjustable in height--they occupy far less floor space than the Plate Edge Planing Machine, of the type Fig. 3064. By removing the tables and providing a pit in front of standards, pieces of almost any

size can be machined; as the arm carrying the tool box is the only part which traverses, the ...

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